



HYUNDAI Technical Service Bulletin

Group	BODY
Number	07-60-002
Date	MAY, 2007
Model	2007 ENTOURAGE

Subject	REAR SPOILER PAD REPLACEMENT
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CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY MGR	<input type="checkbox"/> SALES MANAGER

DESCRIPTION:

This bulletin provides a procedure to replace the rear spoiler pads on the 2007 MY Entourage (EP).

Symptom/Condition:

Portions of the rear spoiler pads may protrude through the gap between the spoiler and tail gate on some 2007 MY Entourage vehicles.



VEHICLES AFFECTED:

Model: Entourage (EP) - 2007MY - ALL

Production Date Range: Job1 - June 30, 2006

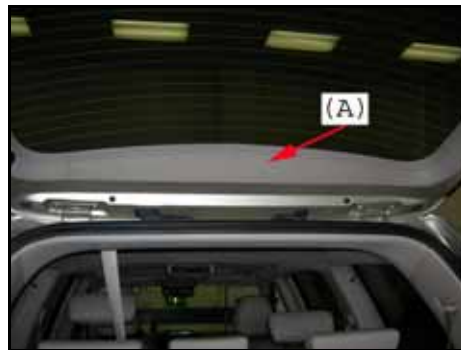
SERVICE PROCEDURE:

1. Open the tail gate.



2. Remove the tail gate upper trim (A).

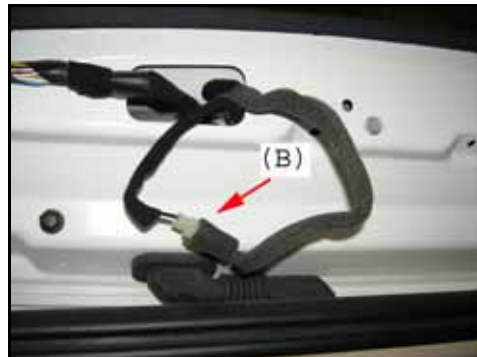
NOTE: Be careful not to damage any retaining clips.



3. Remove the left and right rubber caps from the tail gate.

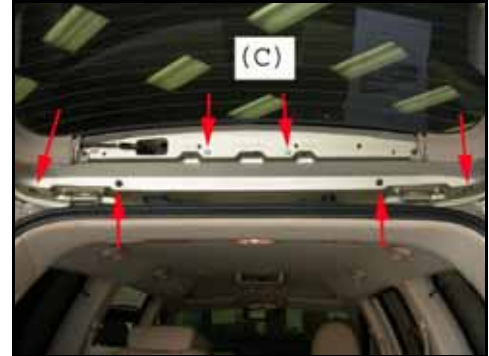


4. Disconnect the center stop lamp connector (B).





5. Loosen the 4 rear spoiler mounting bolts and 2 plastic nuts (C) and carefully remove the rear spoiler from the tail gate.

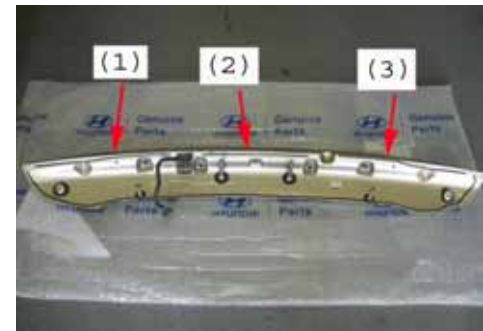


6. Place the rear spoiler on a soft cloth to avoid any scratches.

7. Remove the 3 existing pad strips from the lower end of the rear spoiler and clean any debris/residue remaining with alcohol wipes or any commercially available body solvent cleaner.

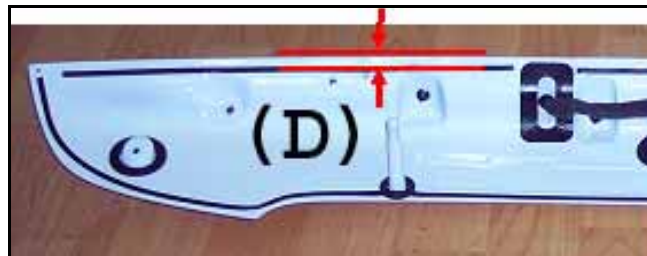
(e.g. Acrysol or Prepsol)

NOTE: Be sure that the solvent is safe to use on painted and plastic surfaces.



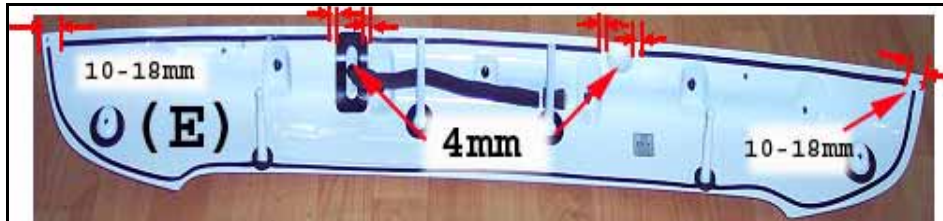
8. Attach the replacement pads as follows:

(D) The new pads (lower) should be attached 5-6 mm inwards from the lower end of the rear spoiler (both sides).



(E) Center gap spacing - more than 4 mm is required

Outer gap spacing - 10-18mm minimum.





9. Install all the removed parts in reverse order.

10. After installation is complete - check the high mounted center stop lamp for proper operation.

NOTE: When reconnecting the high mounted stop lamp connector, pull the connector wiring all the way through the tail gate opening to insure proper fit of the spoiler.

PART INFORMATION:

PART NAME	PART NO.	Picture	QTY
PAD-RR SPOILER (Center)	87213-4J000		1
PAD-RR SPOILER (Outer Sides)	87214-4J000		2



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WARRANTY INFORMATION:

OP CODE	OP NAME	CASUAL PART #	OP TIME	NATURE	CAUSE
87210F02	Rear spoiler pads, Reattachment	87200-4J000	0.4M/H	N86	C24

N86: Falling off, Sagged,

C24: Improper clearance